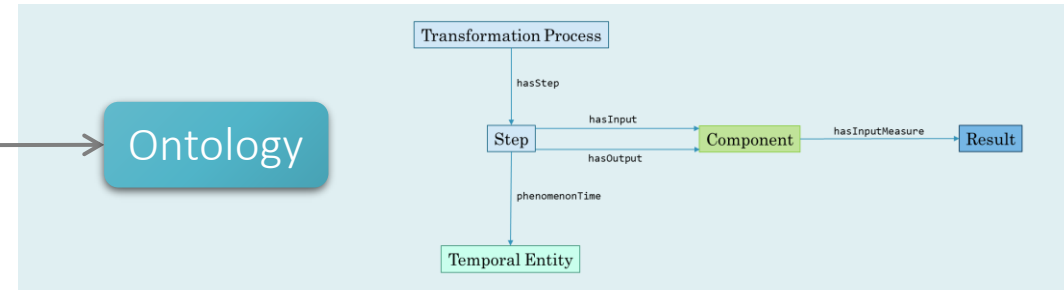
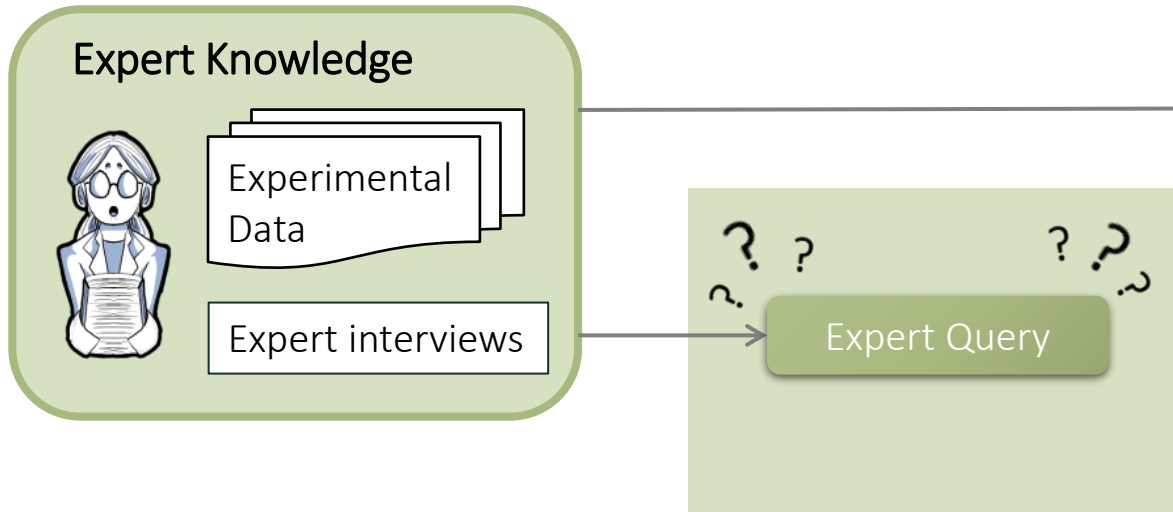


A process reverse engineering approach using the Process and Observation Ontology and Probabilistic Relational Models

Application to composite food packaging

Mélanie MUNCH, Patrice BUCHE, Cristina MANFREDOTTI, Pierre-Henri WUILLEMIN,
Hélène ANGELLIER-COUSSY

Problem

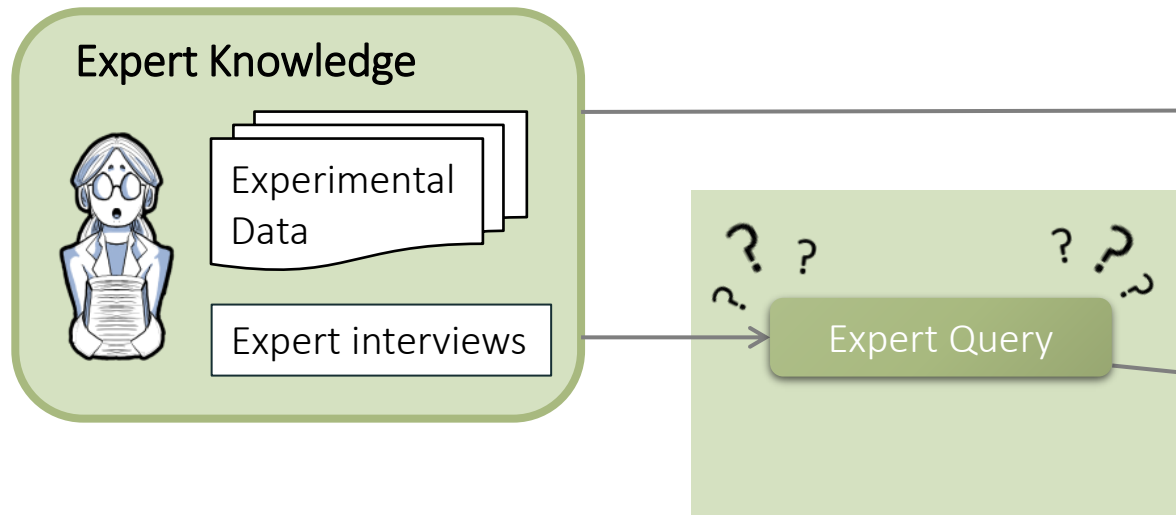


"If I put in this amount of A, then in what range will my final consistency be?"

"If I set this target value, then which parameters should I adjust?"

"In this context, does X cause Y?"

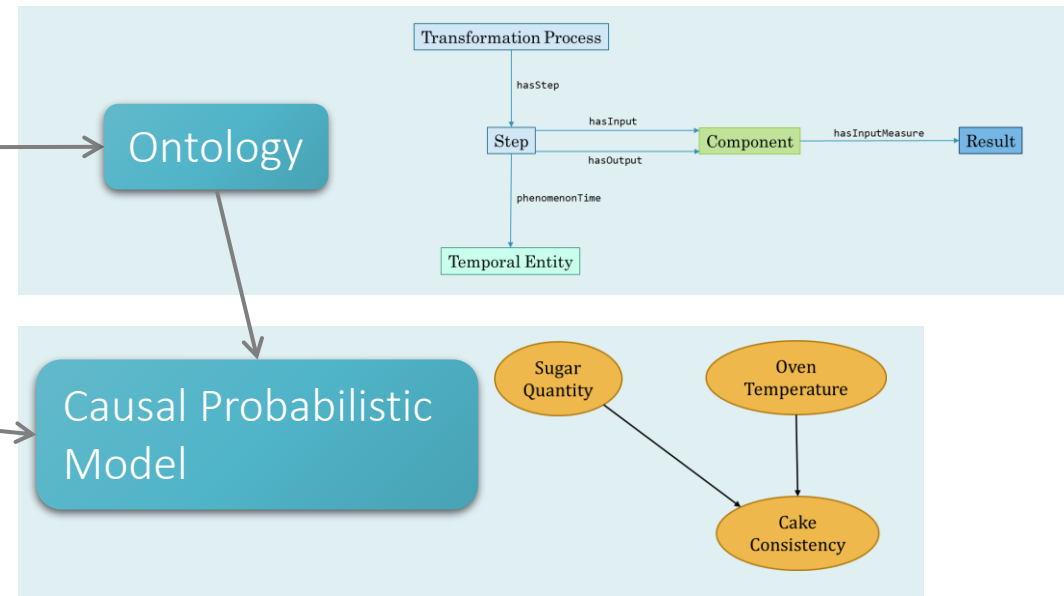
Problem



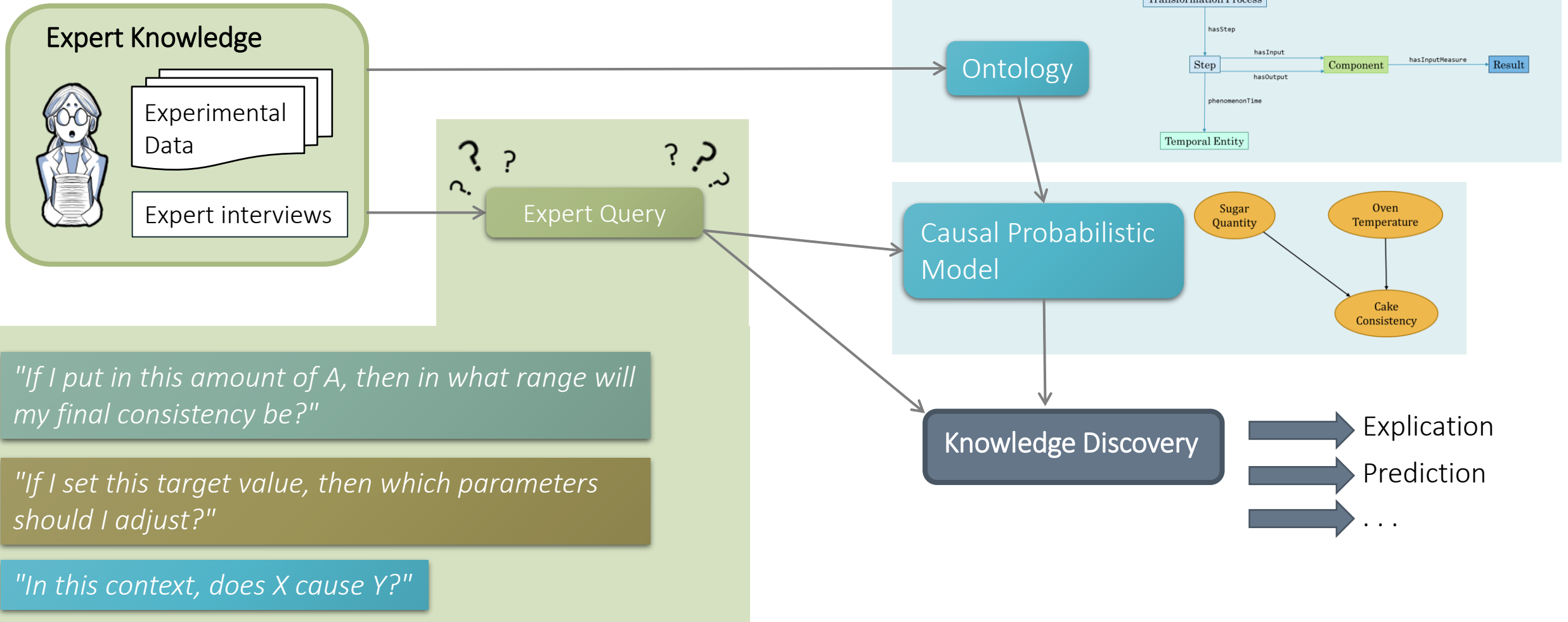
"If I put in this amount of A, then in what range will my final consistency be?"

"If I set this target value, then which parameters should I adjust?"

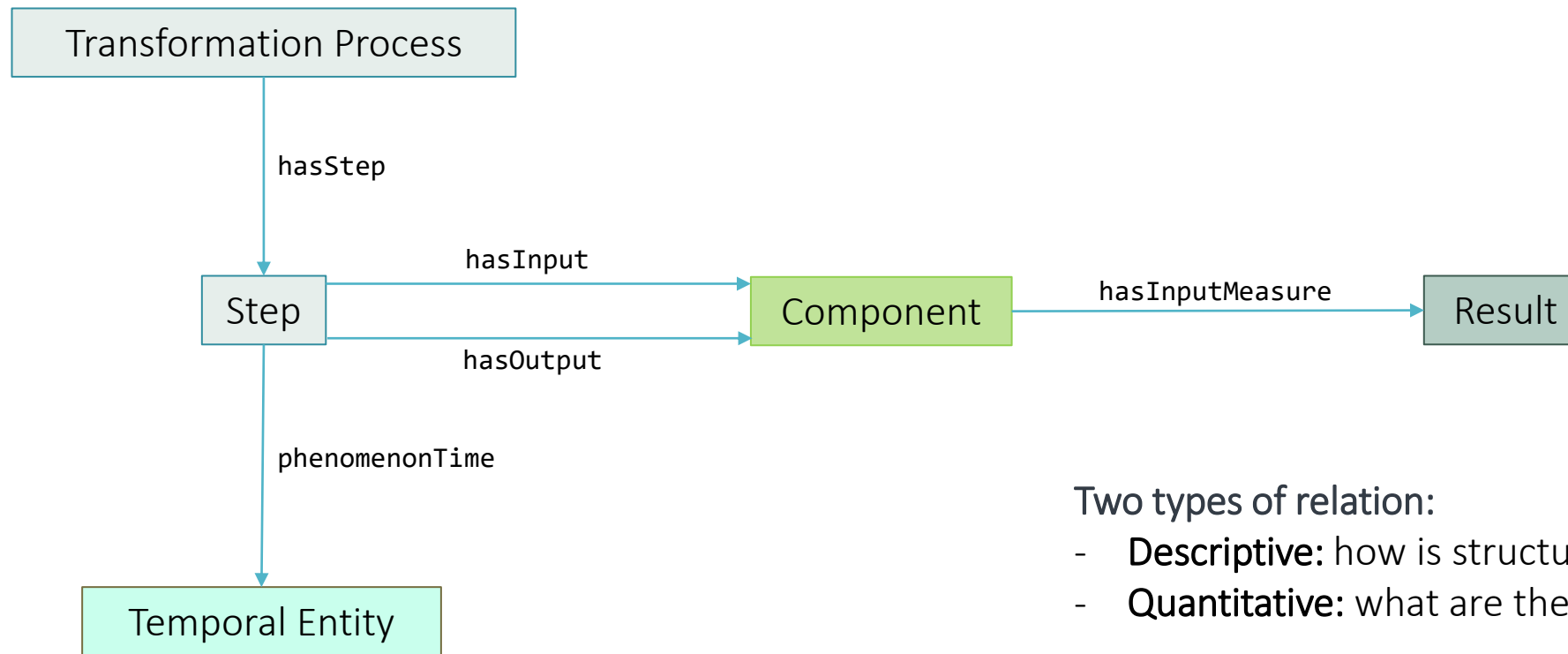
"In this context, does X cause Y?"



Problem



Process and Observation Ontology



Two types of relation:

- **Descriptive:** how is structured the process
- **Quantitative:** what are the associated values

→ Cannot deal with complex uncertain reasoning

Application to composite food packaging

Biomass *Urban parc wastes,
vine shoot fibers,
...*

Characteristics:
Composition
Granulometry

Filler Content



■ Matrix ■ Biomass

Packaging

Characteristics:
Permeability
Mechanical
Thermodynamic
Calorimetric

→ 81 experiments

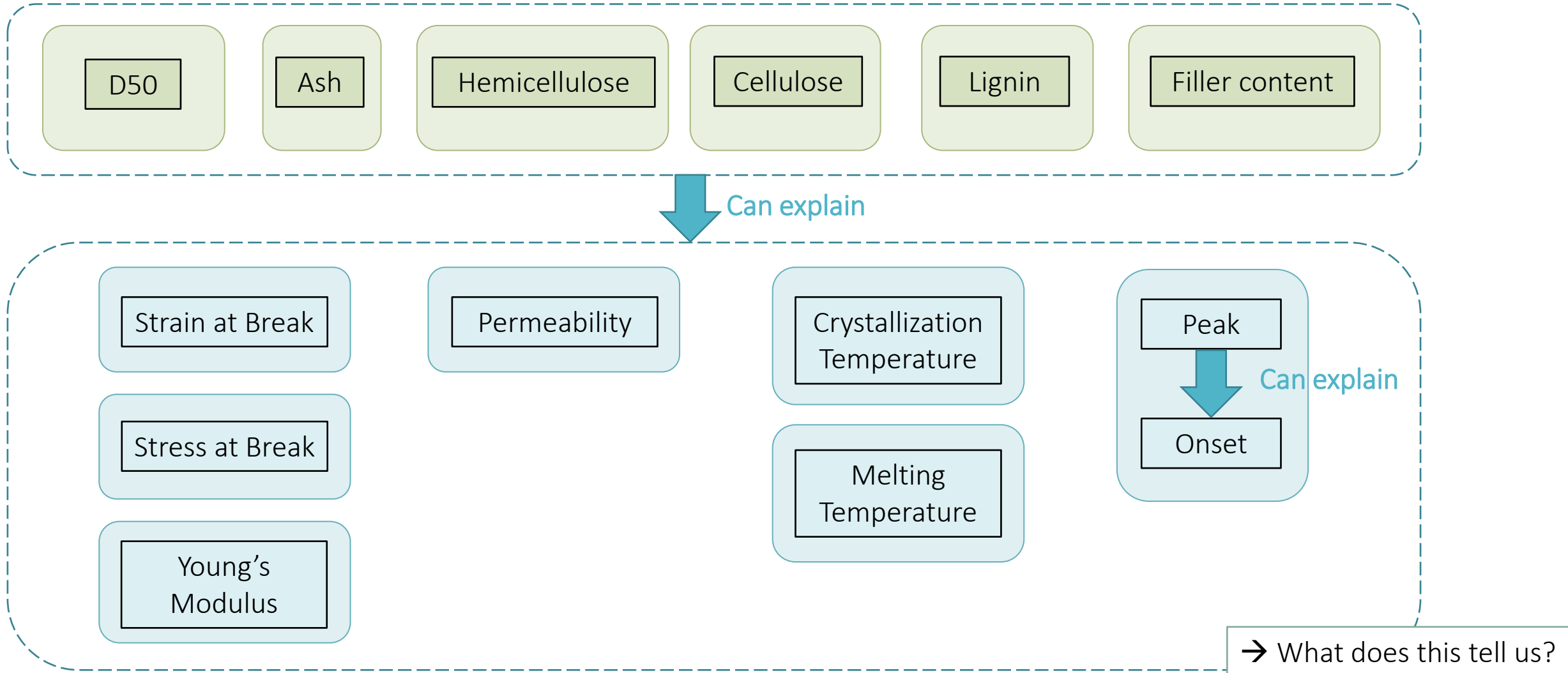
Matrix

Characteristics:
Permeability
Mechanical
Thermodynamic
Calorimetric

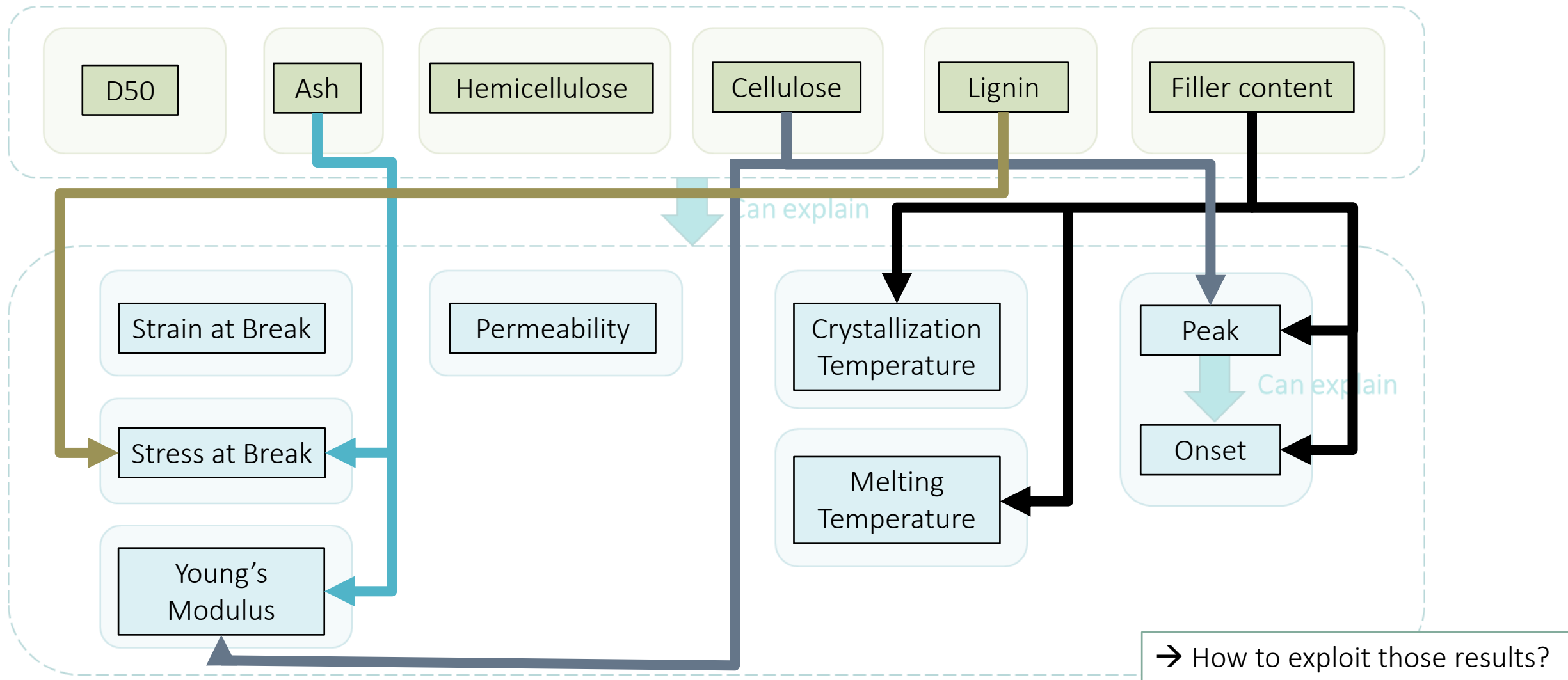
→ How to express the **biomass impact** over the final product?

Expert Knowledge Expression

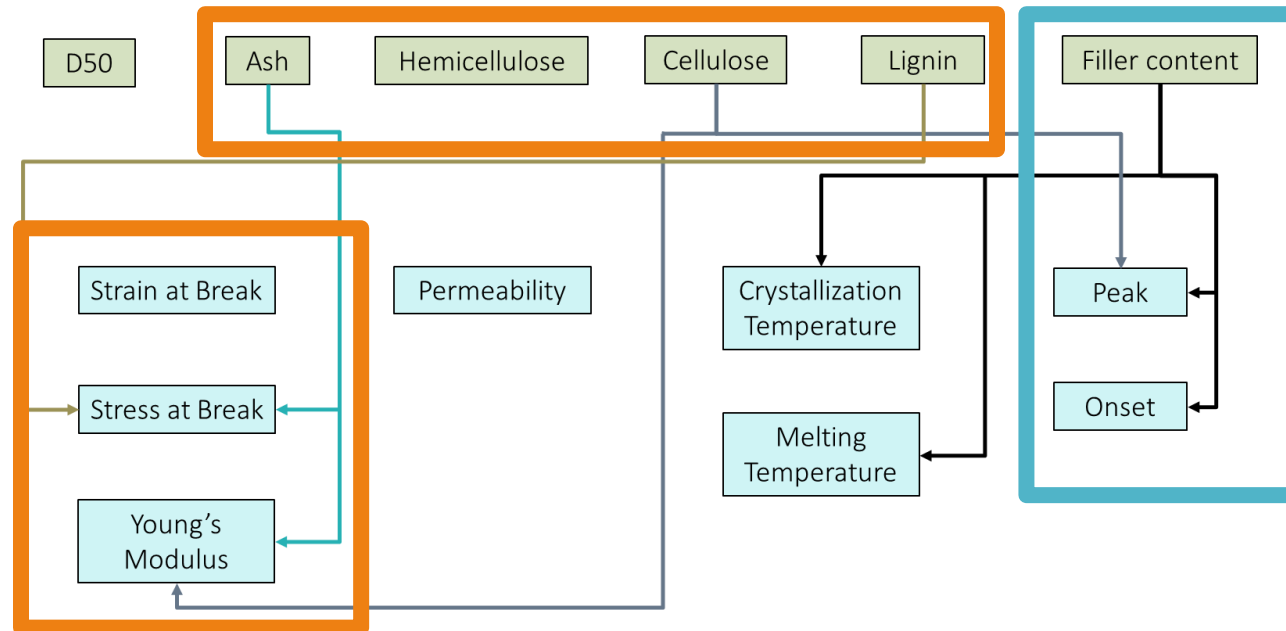
Definition of precedence constraints



Causal Bayesian Network



Application to composite food packaging – Decision Making



The **filler content** has a direct impact over the **thermal degradation temperatures**

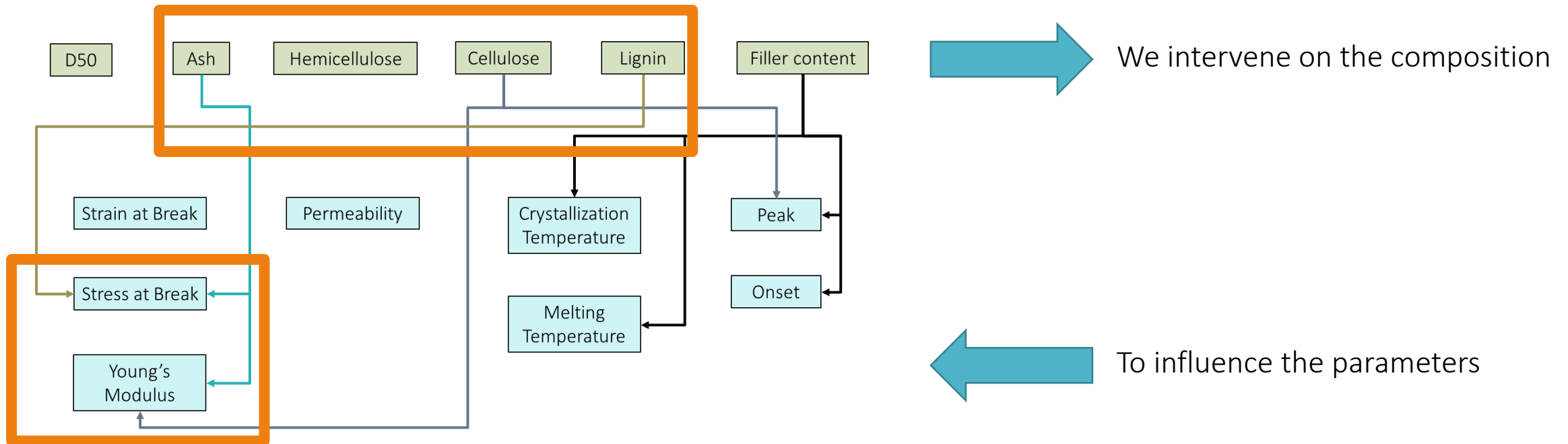
The **composition** has a direct impact over the **mechanical properties**

- Which **composition** should I prefer if I want to optimize the packaging?
- How the **filler content** influences the thermal degradation temperature?

Reverse Engineering (1)

Optimizing *Young Modulus et Stress at Break*

1. Identification of the relevant parameters



→ How to determinate our goal?

Reverse Engineering (2)

Optimizing *Young Modulus* et *Stress at Break*

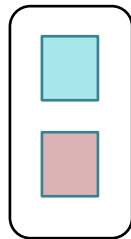
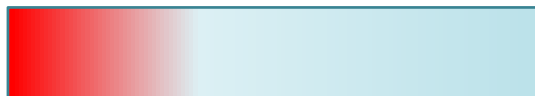
2. Expression of the expert's expectations



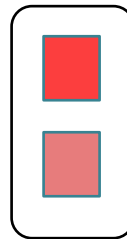
Young Modulus



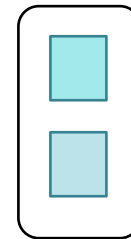
Stress at break



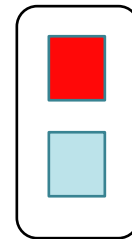
Average



Bad



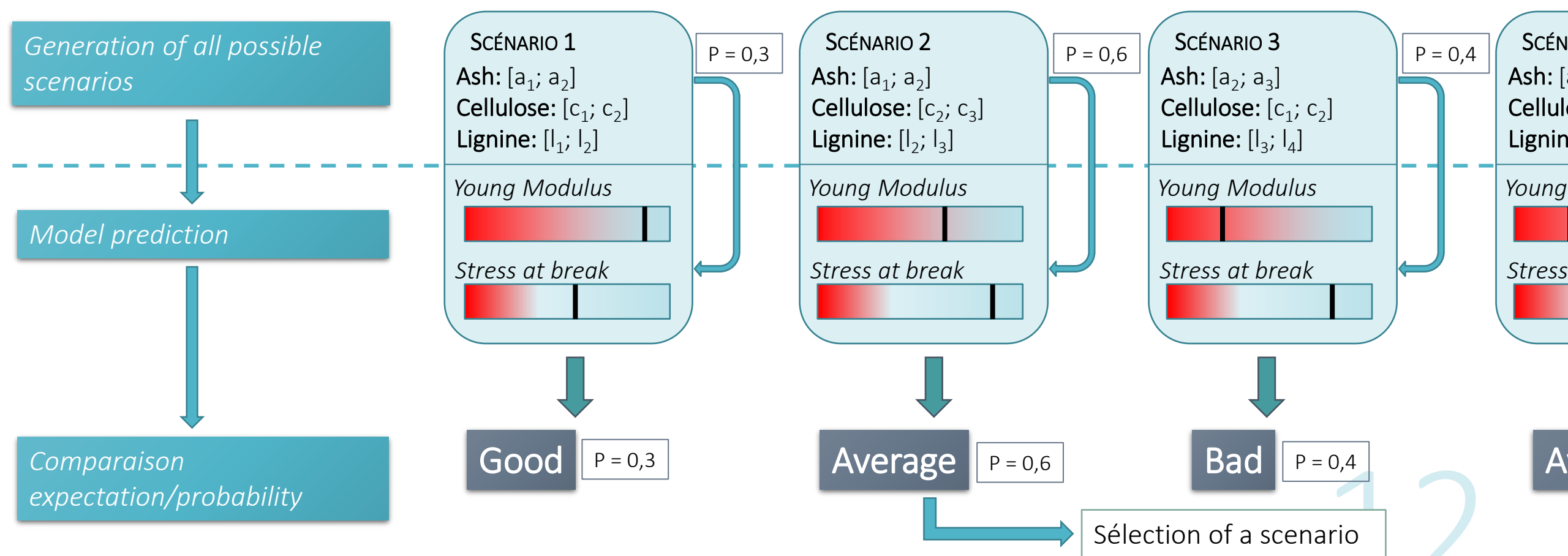
Good



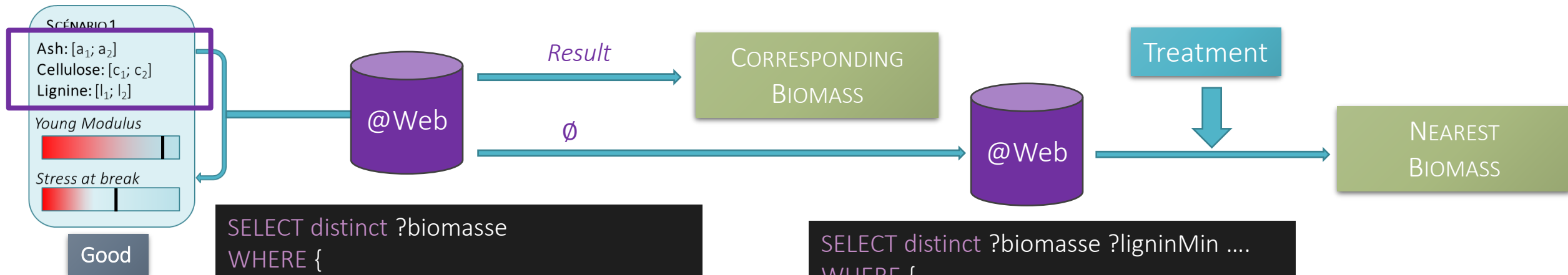
???

→ How to generate constraints to address the problem?

Reverse Engineering (3)



Reverse Engineering (4)



```
SELECT distinct ?biomasse
WHERE {
  # ...
  # Constraints on the quantities
  filter(?ligninMin >= "a1"^^xsd:float &&
?ligninMax <= "a2"^^xsd:float)
  filter(?ashMin >= "c1"^^xsd:float &&
?ashMax <= "c2"^^xsd:float)
  filter(?cellMin>= "l1"^^xsd:float &&
?cellMax <= « l2"^^xsd:float)
}
```

```
SELECT distinct ?biomasse ?ligninMin ...
WHERE {
  # ...
  # No constraint, we select everything
}
```

Reverse Engineering (5)

Scenario **Good**

$P = 0,82$

Lignin: [19.4 ; 26.42]

Ash: [6.68 ; 24.67]

Cellulose: [25.59 ; 33.05]

CORRESPONDING
BIOMASS

?biomasse	Rice Husk
?lignin	25,69
?ash	14,35
?cellulose	31,9

Scenario **Good**

$P = 0,99$

Lignin: [26.42 ; 49]

Ash: [6.68 ; 24.67]

Cellulose: [25.59 ; 33.05]

CORRESPONDING
BIOMASS

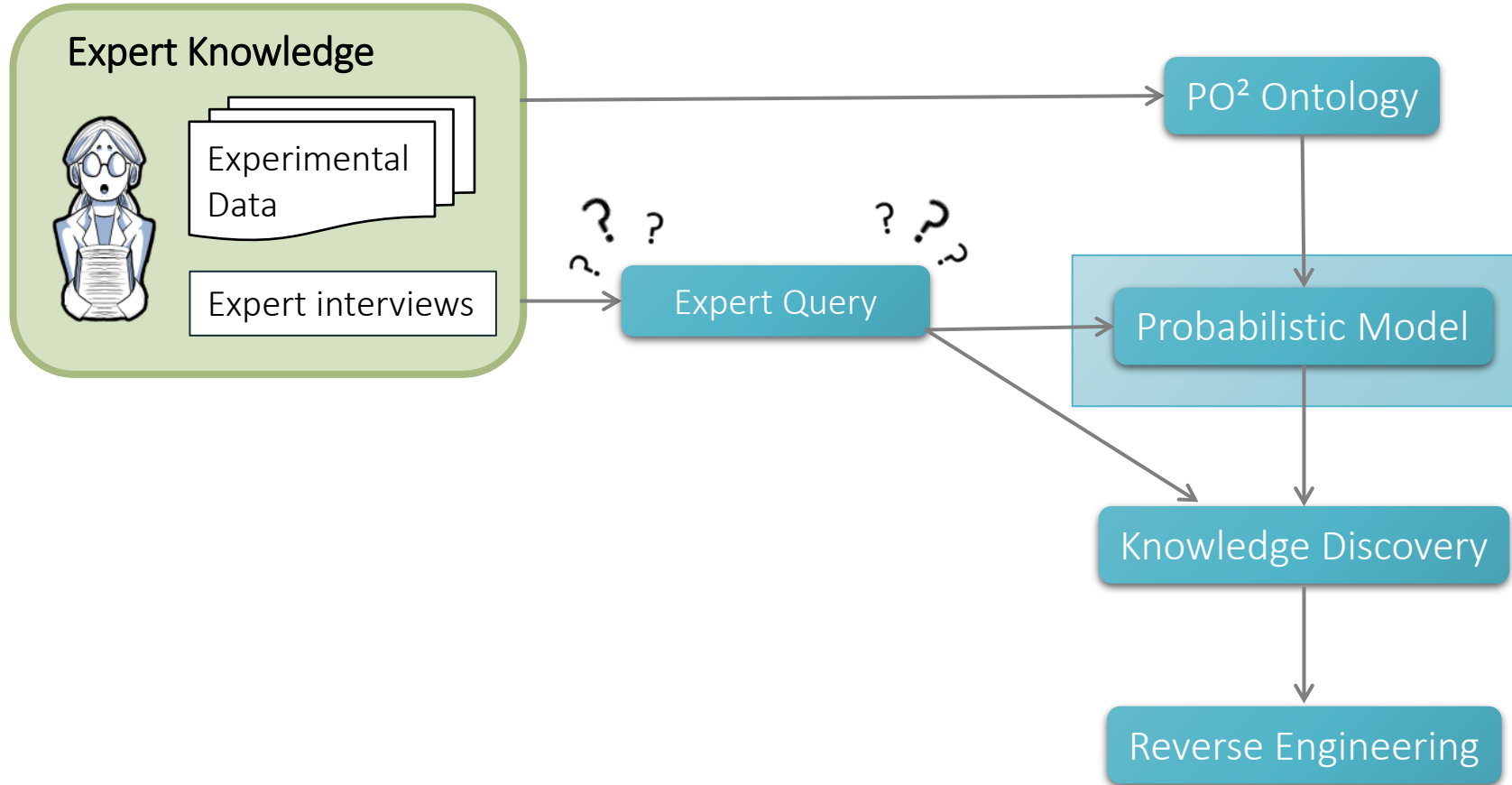
∅

NEAREST
BIOMASS

Pas de resultat. Correspondance avec les matériaux présents:

```
pine_bark 5.26 {'lig': 27.33, 'ash': 1.44, 'cel': 20.6}
rice_husk 7.049999999999997 {'lig': 25.69, 'ash': 14.35, 'cel': 31.9}
hemp_core 14.973000000000003 {'lig': 24.0, 'ash': 1.157, 'cel': 32.59}
wheat_straw 15.19 {'lig': 23.04, 'ash': 4.71, 'cel': 35.4}
pine_sawdust 24.95 {'lig': 28.0, 'ash': 0.16, 'cel': 44.0}
flax_fibre 71.03999999999999 {'lig': 3.0, 'ash': 3.5, 'cel': 70.0}
```

In Conclusion



PyAgrum

1. Integration of expert knowledge as precedence constraints
2. Learning a model under causal influence
3. Simulation of scenarios with inference tools